

Locking Gasket

Installation



1. Secure Locking Gasket to body panel.



2. Lubricate Locking Gasket. Then slide glass in bottom first.



3. Finish working rubber around glass with tools found on pages 36-37.

Two-Piece Locking Gaskets

Part 1				
LK-1035 100 ft and 50 ft 1/16" Edge	LK-1179 100 ft and 50 ft 1/8" Edge	LK-1488 100 ft and 50 ft 1/4" Edge	LK-1456 100 ft and 50 ft 3/16" Edge	LK-1696 100 ft and 50 ft 3/16" Edge

Locking Key

Part 2	
Chrome Mylar Strip LK-723C 200 ft and 50 ft	Black LK-937 200 ft and 50 ft



See page 36-37 for more information on Locking Gasket installation tools.

Installed Profile Example	Part Number	Glass Panel Thickness	Body panel thickness	Minimum recommended clearance between glass and edge	Overall Height	Minimum recommended radius of panel opening	Weight per foot	Matching lockstrip part number (part 2)
	LK-1035	0.1875" - .250"	0.050" - .095"	0.23"	0.85"	2.25"	0.155 lbs.	LK-937
	LK-1179	0.1875" - .250"	0.093" - .140"	0.3"	1.10"	2.5"	0.277 lbs.	LK-937
	LK-1488	0.1875" - .250"	0.1875" - .250"	0.3"	1.00"	3.5"	0.202 lbs.	LK-937
	LK-1456	0.1875" - .250"	0.175" - .188"	0.3"	0.95"	2.0"	0.198 lbs.	LK-937
	LK-1696	0.1375" - .250"	0.175" - .188"	0.3"	0.95"	2.0"	0.193 lbs.	LK-937



Vulcanized Corner



Cold Bonded Corner

Custom Molded Corners

Trim-Lok offers custom molded corners to meet any customer's specifications. Corners can be molded into a variety of configurations through vulcanizing, hot splicing or cold bonding.

Vulcanized corners are the ultimate corners. This process creates a molded corner from extrusion profiles by cutting the parts to length. Then, rubber is injected under high pressure to bond the two pieces into a complete corner.

Hot splicing uses a similar method to vulcanization. However, hot splicing molds the corner extrusions by "buttering" the ends with a liquid rubber adhesive and heat curing the parts into a complete corner.

Cold splicing seals the two ends by applying an air cured adhesive to create a complete corner.